TRACSTAR® 28 SERIES

2" IPS - 8" DIPS (63MM - 225MM)











The TracStar® 28 Series 2 has been completely redesigned based on feedback that came directly from the field. The new machine now shares a common vehicle with the 250, 412 and 618 range of TracStars and is powered by a powerful diesel engine - which is especially useful on jobsites where gasoline is not permitted.

Designed to butt fuse pipe sizes from 2" IPS to 8" DIPS (63mm to 225mm), the TracStar 28 Series 2 offers a selfcontained, self-propelled, track-mounted vehicle that can handle grades up to 30 percent.

A new cowling design aids in heat dissipation while providing easier access when machine maintenance is required. An updated electrical system increases the circuit protection and a standard battery disconnect is now incorporated for easy lockout.

The TracStar 28 Series 2 fusion machines incorporate an interchangeable 4-jaw carriage that can be easily removed for in-ditch fusions. For tight installations, the outer fixed jaw and skid can be removed from the carriage converting it to a 3-jaw carriage for an even more compact fusion unit.

The 28 can be ordered as a Combination Unit (CU) that allows fusion of branch saddles with a maximum base diameter of 9.63" onto any size main. It is also available as an Auto machine.

ADDITIONAL IMAGES













Self-contained, self-propelled, all-terrain

STANDARD FEATURES

- Patented Centerline Guidance System for equal distribution of force around the joint
- Powered by a diesel engine
- On-board generator for powering heater
- Thrust-bearing-equipped clamp knobs to minimize force required to clamp and round
- Removable 3- or 4-jaw carriage for in-ditch
- Dual hydraulic pipe lifts aid in loading and unloading pipe
- Serrated jaws and inserts keep pipe from slipping during fusion
- Industry-standard semi-automatic hydraulic control system
- Redesigned cowlings for better airflow and ease of maintenance
- Battery disconnect for easy lockout
- 8+ hours operational fuel tank capacity
- Hydraulic Clamping available
- ISO-compliant industrial Teflon-coated heater plates
- Advanced blade design for smooth face and Iona life
- Self-locking brakes
- DataLogger compatible





SEE SECOND PAGE FOR DETAILED SPECIFICATIONS

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TRACSTAR® 28 SERIES 2

2" IPS - 8" DIPS (63MM - 225MM)

SPECIFICATIONS

| MODELS | | ENGINE | | MACHINE DIMENSI | ONS |
|------------------------------------|---|---|--|--|--|
| AT812101 | High Force | Engine Horse | 20 HP | Machine Length | 97" (2,463.8mm) |
| AT812103 | Low Force | Power | | Machine Width | 53" (1,346.2mm) |
| WEIGHTS | | Engine Cooling | Liquid Cooling | Machine Height | 53" (1,346.2mm) |
| Machine | 1,919 lbs. (870.4 Kg) | Engine Fuel Type | Diesel | CARRIAGE DIMENSIONS | |
| Vehicle | 1,620 lbs. (734.8 Kg) | Engine Fuel Tank Capacity | 5 Gallons (18.9 Liters) | Length | 3-Jaw - 30" (762mm) 4-Jaw - 44" (1,117.6mm) |
| Carriage | 3-Jaw - 142 lbs. (64.4 Kg) 4-Jaw - 257 lbs. (116.6 Kg) | Engine Operational Fuel Tank Capacity | 8 Hours | Width | 30" (762mm) |
| Heater | 21 lbs. (9.5 Kg) | | 8 Hours | Height | 23" (584.2mm) |
| Facer | 44 lbs. (20 Kg) | Engine Starting | Electric | SHIPPING DIMENSIONS | |
| Shipping Weight | 2,395 lbs. (1,086.4 Kg) | System | | Length | 90" (2,286 mm) |
| HYDRAULICS | | POWER | | Width | 60" (1,524 mm) |
| System Pressure | 2,000 PSI (137.9 BAR) | Heater | 100-120V, 1,750 Watts, 50 / 60 Hz, 1 Ph | | 63" (1,600.2 mm) |
| Fusion Pressure | 1,500 PSI (103.4 BAR) | AC Output | 120 & 240V, 60Hz, 15 Amp | INCLUDES | |
| Hydraulic Reservoir Capacity | 8 Gallons (30.3 Liters) | Heater Plug type | NEMA 5-15P | Standard machine with operator-controlled fusion processes designed to meet regulations in the US and similar markets. | |
| | | Facer | Hydraulic | | |
| | | CHASSIS | | Includes: Fusion machine, 8" IPS inserts, facer, heater, insulated heater stand and lifting assembly. | |
| | | Frame | Welded steel construction | , | |
| | | Brake | Self-locking | | |
| | | MOBILITY | | | |
| | | Mobility Type | Rubber crawler tracks | • | |
| | | Transportation | Self-propelled | | |
| | | Vehicle Speed | 1.5 MPH | | |
| | | Lifting | Lift points and lifting assembly | | |
| | | Starting System | Electric | | |
| | | | | | |

